

## Contents

XV

	PAGE
Native Americans left the woolen mills before 1880,—not forced out by recent immigrants. . . . .	385
Americans of native stock coming back to the mills since the arrival of the new immigrants . . . . .	386
Recent expansion of the woolen industry . . . . .	387
Wages stationary prior to the new immigration, increasing since.	
Wages of unskilled laborers increased at a higher rate than those of skilled operatives . . . . .	388
Tales of induced immigration unconfirmed . . . . .	390
Strike record of English-speaking operatives exceeded by recent immigrants . . . . .	392

### CHAPTER XX.

#### THE IRON AND STEEL WORKERS.

The "princes of labor" and the "white coolies." . . . .	394
No "crowding out" of English-speaking workmen by immigrants. . . . .	395
Highly paid men a small fraction of the force in the past, as in the present . . . . .	395
Wages of unskilled laborers rising . . . . .	397
Technical revolution in the iron and steel industry . . . . .	398
Retention of skilled men conditioned upon the employment of increasing numbers of unskilled laborers . . . . .	400
New immigrants not working for less pay than natives or older immigrants . . . . .	401
Wages in the iron and steel industry vary directly as the ratio of recent immigrants . . . . .	401
Sunday work and long hours the general rule long before the period of the "new immigration." Demand of employers for an eight-hour day in the 80's resisted by organized skilled iron and steel workers. Piece-workers firm for a twelve-hour day. . . . .	409
The Amalgamated Association a union of skilled workers only. Common laborers barred from membership . . . . .	411
Decline of the organization due to substitution of machinery for skill . . . . .	412
Attempt of recent immigrants to organize along industrial lines. . . . .	413

### CHAPTER XXI.

#### THE COAL MINERS.

The "racial displacement" theory of the Immigration Commission . . . . .	414
Opening of new mining fields the real cause of the westward movement of coal miners. . . . .	416