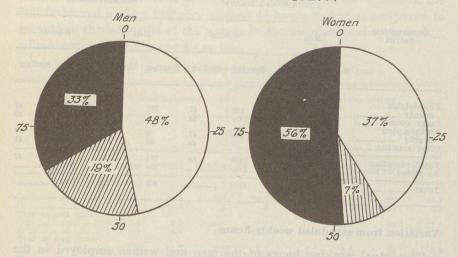
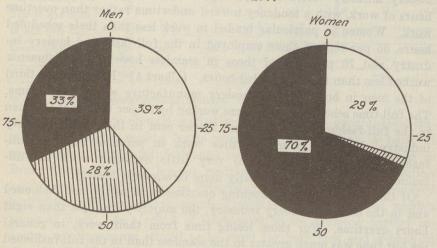
Chart 4. Variation of Actual Hours from Scheduled Hours

FULL-FASHIONED HOSIERY



SEAMLESS HOSIERY



Fulltime =

Overtime um

Undertime